

now with Hydrolastic suspension!

... fluid control for super road holding

Specially developed from the Mini-Cooper, for use in trials, rallies, and competition events for the enthusiast who requires something extra MinipassionMini.com

The success story bestowed on the amazing Mini-Cooper saloon is now legend throughout the world. Outright winner in 1964 of such events as the Monte Carlo Rally, Tulip Rally, Spa-Sofia-Leige Rally, Austrian Alpine Rally, Circuit of Ireland Rally and the highest placed British entry in the 24 hour Le Mans, its performance is proved to be in advance of many cars of much bigger capacity. For the enthusiast who requires just a little extra for competition events such as speed trials and rallies the 'S'-type Mini-Cooper has been specially developed.

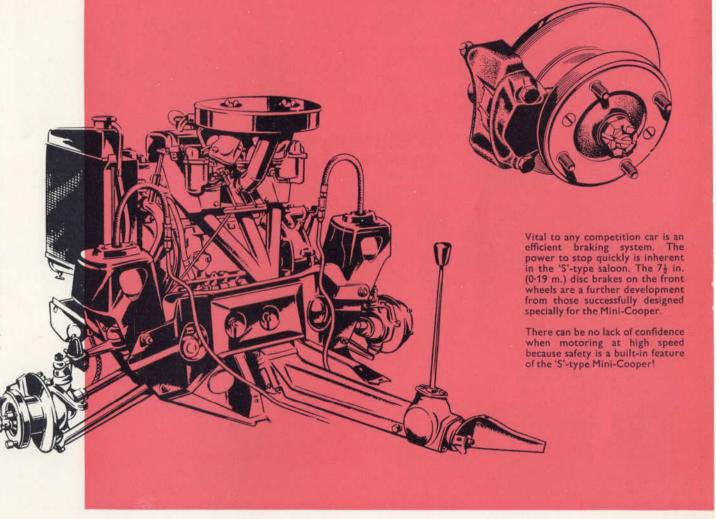
The engine is entirely new, having been developed from racing experience. The special crankshaft is larger in diameter to give long life under competition conditions. Valves are of Nimonic steel and the connecting rods are of a special type, incorporating floating gudgeon pins.

Being 1.3 litres in capacity, this latest addition to the Mini range has phenomenal acceleration, and a 100 m.p.h. top speed to match! Now, *Hydrolastic suspension and 145—10 SP41 tubeless tyres provide the necessary extra grip-tight road-holding for high-speed performance—a feature with which the Mini-Cooper is already well endowed.

First established as the smallest car to be fitted with front disc brakes, the system of the 'S'-type Mini-Cooper has further super-safety features developed in parallel to its performance. Larger front disc brakes are fitted and the four-wheel hydraulic system includes a $5\frac{1}{4}$ in. (0·14 m.) diaphragm servo providing assistance on the foot brake. A pressure-limiting valve in the line between the master cylinder and the rear brakes reduces the possibility of the rear wheels locking under high pedal pressure.

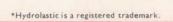
In spite of its tuned mechanical nature, the 'S'-type Mini-Cooper nevertheless remains a perfect family sedan. Trimmed and equipped exactly as the Mini-Cooper sedan, the interior provides ample comfort for four adults with room for luggage in spite of its compact proportions.

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The new 'S'-type 1275 c.c. engine is a big-bore, short-stroke type, developing 78 b.h.p. at 5,800 r.p.m. (gross). This overhead-valve twin-carburetter engine, four-speed close-ratio gearbox with baulk ring synchromesh on second, third, and top, and front-wheel final drive are all assembled as one complete unit and transversely mounted on a separate sub-frame. Almost everything of a major mechanical nature requiring periodic maintenance or adjustment is there beneath the bonnet, ingenious design enabling high-speed servicing of the Mini-Cooper at no more inconvenience than the raising of its hood!

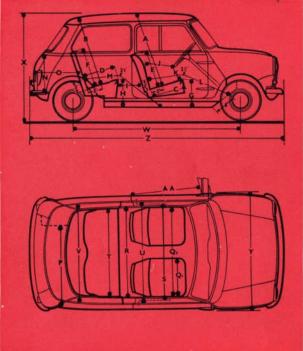
Emphasis is definitely on the instrument panel in competition events. And there is no difficulty in deciphering what is happening in the 'S'-type Mini-Cooper. The instruments are contained in a centrally placed oval nacelle, the speedometer contains a fuel gauge, warning lamps for ignition, headlamp high beam, and dirty oil filter. Separate gauges are provided for water temperature and oil pressure. Concealed illumination is provided for night driving.





Specification





Dimensions

2 ft, 8 in. (0-81 m.)	A 3 ft. 1½ in. (0-95 m.)	B 2 ft. 10½ in. (0·88 m.)	C 1 ft. 6 in. (0·46 m.)	D 1 ft 5 in. (0-43 m.)
E	F	G	H	I (max.)
1 ft. 7 in.	1 ft. 8 in.	1 ft. 1½ in.	1 ft. 1 in.	11½ in.
(0·48 m.)	(0·51 m.)	(0-34 m.)	(0·33 m.)	(0·29 m.)
I (min.)	J (max.)	J (min.)	K	L (max.)
7½ in.	1 ft. 4½ in.	1 ft. 0½ in.	6⅓ in.	3 ft, 7½ in.
(0·19 m.)	(0-42 m.)	(0-32 m.)	(0·17 m.)	(1·10 m.)
L (min.)	M (max.)	M (min.)	N	0
3 ft. 5 in.	3 ft. 8½ in.	3 ft. 2½ in.	1 ft. 6 in.	1 ft. 10 in.
(1·04 m.)	(1·13 m.)	(0-98 m.)	(0-46 m.)	0·56 m.)
P	Q1	Q2	R	S
3 ft. 2 in.	1 ft. 8 in.	3 ft. 7½ in.	3 ft. 5 in.	3 ft. 9½ in.
(0-97 m.)	(0·15 m.)	(1·10 m.)	(1·04 m.)	(1·16 m.)
T 3 ft. 5 in. (1·04 m.)	3 ft. 10 in. (1·17 m.)	V 3 ft. 8½ in. (1·13 m.)	W 6 ft. 8 in. (2·03 m.)	X 4 ft. 5in. (1·35 m.)
4 ft. 7½ in. (1.41 m.)	Z 10 ft. 0} in. (3-05 m.)	Trunk Cap. 5½ cu. ft. (0·16 m³)	Weight 1400 lb. (635 kg.)	Ground Clearance 5½ in. (0·13 m.)

ENGINE: In-line; water-cooled, overhead-valve, 4-cylinder, Three-bearing counterbalanced crankshaft. In unit with clutch, gearbox, and final drive. Installed transversely at front of car. Bore 2-781 in. (70-6 mm.); stroke 3-2 in. (81-33 mm.); cubic capacity 77-9 cu. in. (1275 c.c.); compression ratio 9-5: 1; standard b.h.p. 75 at 5,800 (78 gross) r.p.m.; maximum torque 80 lb. ft. at 3,000 r.p.m.

Fuel System: Two S.U. carburetters, type HS2, with combined air cleaner and silencer with two paper elements and hot air intake tube. S.U. electric fuel pump, type SP, mounted under tank at rear. Petrol tank capacity 6½ U.S. gallons (25 litres). Fuel filters in pump and fuel tank.

Lubrication System: Full pressure to engine bearings; sump forms oil bath for gearbox and final drive; internal gear-type pump driven by camshaft; full-flow oil filter with renewable element; gauze strainer in sump; magnetic sump drain plug; oil capacity, including transmission, 9½ U.S. pints (4·5 litres) approximately, plus 1 pint (0·57 litre) for filter

Ignition System: 12-volt, coil, and distributor with automatic and vacuum control.

Cooling System: Pressurized radiator with pump, fan, and thermostat; capacity approximately 61 U.S. pints (3 litres), plus 1 pint (0:57 litre) for heater.

CHASSIS: Transmission: Clutch, 7½ in. (184 mm.) diameter designed to withstand high-speed running, hydraulic operation by pendent pedal. Gearbox 4-speed with baulk ring synchromesh on second, third, and top; in unit with engine and final drive, remote control central floor gear change lever. Final drive to front wheels via helical spur gears, universal joints, and open shafts; drive casing in unit with engine and gearbox.

Gear Ratios Standard Gearbox		3-44 : 1 (18/62) Standard Final Drive	
		Overall	Road Speeds at 1,000 r.p.m.
Reverse	3-20 : 1	11-022 : 1	-
st	3.20 : 1	11-022 : 1	5-02 m.p.h 29
2nd	1.92:1	6.599 : 1	8-39 m.p.h 48
3rd	1.36:1	4-674 : 1 Tale	11 11 01
Тор	1.00:1	3-444 : 1	16.07 m.p.h. 93.

Steering: Rack and pinion; $2\frac{1}{3}$ turns lock to lock; 2-spoke, $15\frac{1}{4}$ in. (0·40 m.) diameter steering-wheel; turning circle 31 ft. (9·45 m.). Track (with $3\frac{1}{4}$ -in. rim wheels)—front 3 ft. $11\frac{1}{32}$ in. (1·21 m.) rear 3 ft. $10\frac{1}{34}$ in. (1·18 m.). Track (with $4\frac{1}{4}$ -in. rim wheels)—front 4 ft. $0\frac{1}{32}$ in. (1·24 m.), rear 3 ft. $11\frac{1}{34}$ in. (1·21 m.).

ROAD WHEELS: Pressed-steel, 4-stud fixing, 145—10 Dunlop SP41 tubeless tyres on 3½-in. or 4½-in. rims.

SUSPENSION: Front (includes final drive)—Independent with arms of unequal length. Swivel hubs mounted on ball joints. Hydrolastic displacers mounted above upper arms. Upper arms mounted on needle-roller bearings and lower arms on rubber bearings at inner end. Fore and aft location by rubber-mounted tie-rod. Rear—independent trailing arms with Hydrolastic displacers. Arms carry stub shaft for hubs, which have twin dual-purpose bearings. Hydrolastic displacers are interconnected front to rear.

BRAKES: Foot—All four wheels hydraulically operated by pendent pedal and supplemented by 5½ in. diaphragm servo. 7½ in. diameter disc brakes at front and 7 in. diameter × 1½ in. wide drum brakes at rear. A pressure-limiting valve is introduced in the line between the master cylinder and the rear brakes. Hand—Central pull-up lever which operates on rear wheels.

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ELECTRICAL: 12-volt, 43-amp.-hr. capacity battery at 20-hr. rate, located under floor of boot. Double-dipping headlamps with foot-operated dip switch; sidelamps in headlamps with separate bulbs; rear lamps, stop lamps, reflectors, and flashers are all combined in single units; rear number-plate illuminating lamp; roof lamp with integral switch; separate front amber flashers, self-cancelling switch under steering-wheel with warning light in the end of the lever. Twin-blade electrical windscreen wipers. Single Windtone horn with push in centre of wheel. Concealed instrument illumination.

INSTRUMENTS: Speedometer, with fuel gauge and and warning lights to show dynamo not charging, dirty oil filter and headlamp high-beam position. Separate gauges for oil pressure and water temperature. The various switches, including combined ignition/starter switch, are mounted on a panel in the centre of the parcel shelf.

COACHWORK: Four-seater, 2-door sedan of all-steel unitary construction. Bonnet top hinged at rear edge and supported in open position by pivoted rod. Bonnet lock and safety catch incorporated behind radiator grille. Curved, laminated-glass, windscreen with twin-jet windscreen washer. The doors are hinged at their forward edges by outside hinges. Each door has a large inside pocket and is fitted with 2 independently adjustable sliding glasses. Exterior handle on driver's side has private lock; passenger's door locked from inside by trip catch. The doors are opened from inside by chromium-plated, lever-type handles. Hinged quarter windows. Wide, curved rear window. Rear luggage compartment contains spare wheel and tyre, and has drop-down, luggage-carrying lid with hinged number-plate and lockable handle. Bright plastic external finishers fitted to windscreen and rear window. Door window frames and lower panel sills have bright metal finishers. Chromium-plated wheel embellishers, rear number-plate lamp, fuel filler cap, also front/rear bumpers with over-riders and tubular extensions. Entire interior trim complete in washable vinyl-treated fabric; windscreen bottom rail and side cappings, trimmed black to eliminate windscreen reflections. Ashtray incorporated in ascia. Large oval instrument panel, trimmed black, contains speedometer with oil pressure and water temperature gauges. Full-width parcel shelf runs beneath and contains central switch panel. Interior anti-glare safety mirror and dual sun visors. Adjustable front seats. Front and rear seat cushions upholstered with polyether; squabs upholstered with rubberized hair. Companion box on each side of rear seat includes ashtray. Interior roof lamp fitted. Parcel shelf behind rear seat and supplementary luggage space beneath. Kicking protectors fitted o doors and door sills. Entire floor, including plywood spare wheel cover in luggage compartment, covered in hard-wearing carpet, with underfelts. Freshair heater/demister fitted. Extensive sound insulation material applied to the main body panels.

OPTIONAL EQUIPMENT: Heater, additional 6½ U.S. gallons. (25-litre) fuel tank, oil cooler, 4½ in. rim wheels.

COLOUR COMBINATIONS:

Exterior Colour (Roof given first)
Old English White/Fiesta Yellow
Black/Tartan Red
Old English White/Surf Blue
Old English White/Tweed Grey
Black/Old English White
Old English White

Upholstery Colour

Brocade Grey/Powder Blue

Brocade Grey/Tartan Red

Brocade Grey/Powder Blue

Dove Grey/Dark Grey

Brocade Grey/Tartan Red

Dove Grey/Porcelain Green

Colours are those available at time of publication

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